

Work Order ID 57255

March 31, 2010 10:33:51 AM



Page 1

Item ID: D2237

Accept



Setup Start



Revision ID:

Item Name: Striker Plate

Stop



Start Date: 31/03/2010 Start Qty: 40.00



Cust Item ID:

Required Date: 09/04/2010 Req'd Qty: 40.00



Customer:

Reference:

Approvals:

Process Plan:

fl

Date: 10-3-31

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start



Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D2237

Rev D1

100

0.00



FLOW WATER JET

Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg D necessary ☐ Dwg Rev: D1 ☐ Prog Rev: D1 ☐ 2-Deburr if

304.032

HB 10-4-7

MAZ VOT P22120

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

Quality Control

HB 10-4-7

120

QC8- Inspect parts - second check

0.00



QC

Memo

0.00

Quality Control

5/6/04/12

counter
x47

6

47
47

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 57255

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Page 2

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Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130



Small Fab

Small Fab

Small Fab

Memo

1-Form as per drawing

0.00

0.00

SB 10/04/13

(47)

2

140



QC

Quality Control

QC5- Inspect part completeness to step on W/O

Memo

0.00

0.00

8/06/13

ccenter
(47)

150



Packaging

Packaging

Identify as per dwg & Stock Location: 009

Memo

0.00

0.00

10/04/13 (47)

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Page 3

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Required Date: 09/04/2010 Req'd Qty: 40.00

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

160

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/04/15

10-4-14

(40)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

March 31, 2010 10:33:55 AM

Page 1

Work Order ID: 57255

Parent Item: D2237

Parent Item Name: Striker Plate

Comments: IPP C ☐ 02.05.11 ☐ Clarify IPP ☐ NG ☐
IPP D 06.05.25 Waterjet EC

Start Date: 31/03/2010

Required Date: 09/04/2010

Start Qty: 40.00

Required Qty: 40.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item No	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304S22GA		Purchased				100	sf	34.3500	0.4211	SS		



304/316 .032 Sheet



1810-4-7

Warehouse Loc Qty Loc Code

Location

Main Warehouse

MAT20

34.35

109023

32.45

109088

1.9

109057

109057



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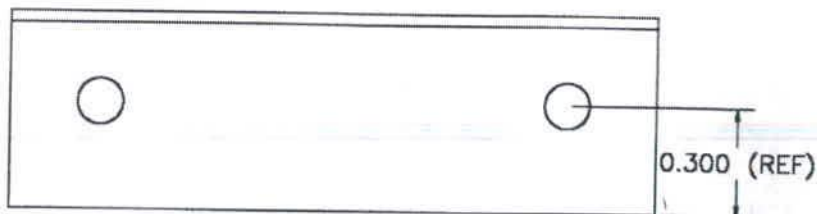
NOTE: Date & initial all entries

DART

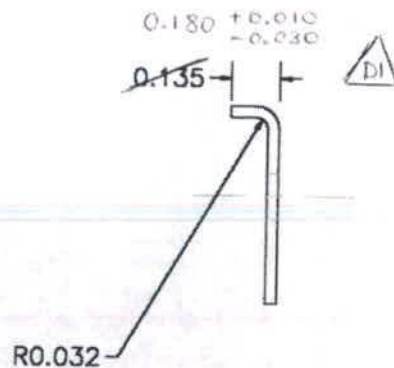


DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
B WILLIAMS	B WILLIAMS	DRAWING NO.	REV. D
CHECKED	APPROVED	D2237	SHEET 1 OF 1
DATE		TITLE	SCALE
94:10:25		STRIKER PLATE	2:1
DI	04.06.15	UPDATE DIMENSION	

RELEASED
47/12/17 DS

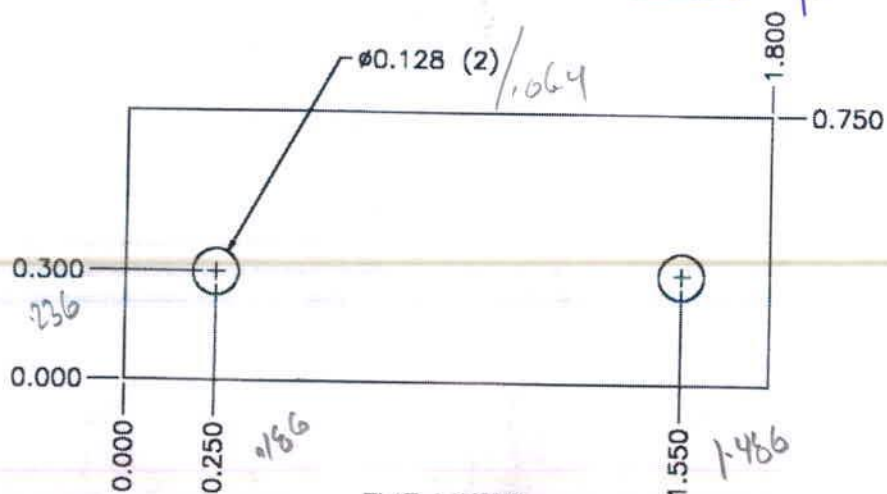


BEND DETAIL



SHOP COPY
RETURN TO
ENGINEERING
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 57255

210-331



FLAT LAYOUT

MATERIAL: 304/316 SS, 0.034 THICK

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W/O:		WORK ORDER CHANGES					
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